## **Muddy water adjustment material**

# TG Hauling W

## Muddy water adjustment material

Slurry type pipe jacking method conventionally made muddy water by using clays, bentonite and CMC. TG Hauling W is muddy water material which was developed using polymer compound as an alternative to these materials.

#### Characteristic

- ♦ Muddy water using TG Hauling W is possible to reduce lost circulation and improves the stabilizing effect of the cutting face because it has excellent mud film-forming effect.
- ◆ The load of equipment such as the pump will be reduced because TG Hauling W can use at a low specific gravity.
- ♦ Since the amount to be used is small, can improve the space saving and work efficiency.
- **♦** TG Hauling W is safe materials that do not contain harmful substances.

#### **Properties and Package**

Main Component	Cellulose derivatives, Inorganic silicate				
рН	8.5 ~10.0				
Specific Gravity	2.5 ~ 2.7				
Appearance	Light yellow powder				
Package	20kg bags				

#### Comparison of initial muddy water composition

Туре	Basic form	nulation	TG Hauling W		
Amount of Blend materials / 1000L	Clay Bentonite CMC Water	300 kg 50 kg 1 kg 859 L	TG Hauling W Water	11 kg 995 L	
Specific Gravity	1.21	1	1.006		
Value of Funnel Viscosity	35 s	3	55 ~ 60 s		
Amount of filtered water	17.4	ml	13.8 ml		

Compounding comparison table of mud additive per 1m<sup>3</sup>

Clay + Bentonite type Additive					TG Hauling W		TG Hauling W+Bentonite			TG Hauling W+Clay			
Concentration		Amount of Blend materials		Amount of Blend materials		Amount of Blend materials			Amount of Blend materials				
Conc.	Clay	Bentonite	Clay	Bentonite	water	TG Hauling	Water	TG Hauling	Bentonite	water	TG Hauling	Cray	Water
(%)	(%)	(%)	(kg)	(kg)	(L)	W	(L)	W	(kg)	(L)	W	(kg)	(L)
.,,,,		(,,,,	. 3/			(kg)	, ,	(kg)	. 3		(kg)	. 3	
10	_	10	_	96	962	5	998	5	_	998	5	_	998
15	_	15	_	142	943	8	996	8	_	996	8	_	996
20	_	20	_	185	926	11	995	11	_	995	11	_	995
25	_	25	_	227	909	14	994	10	25	986	14	_	994
30	_	30	_	268	893	16	993		50	976	15	30	981
35	10	25	88	219	877	16	993	10					
40	15	25	129	216	862	18	992				- 15	60	969
45	20	25	169	212	847	19	991		75	966			
50	25	25	208	208	833	20	991	10			15	120	945
55	30	25	246	205	820	21	991				15	150	933
60	40	20	323	161	806	21	991						
65	45	20	357	159	794	22	990	15	15 50	973	20	60	967
70	50	20	391	156	781	23	990						
75	55	20	423	154	769	24	989				20	120	943
80	60	20	455	152	758	25	989						

#### **Handling Precautions**

- ♦ Please do not touch other than construction officials.
- ♦ If the product was leak, please remove immediately because it becomes slippery by contacting with water.
- ◆ At the time of work, please use protective glasses and dust mask or the like.
- ◆ In case of skin contact, wash skin with soap and water. Please seek medical advice if necessary.
- ◆ In case of inhalation, please gargle with water or warm water. Please seek medical advice if necessary.
- ♦ Please entrusted to industrial waste professional if you want to discard this product.



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